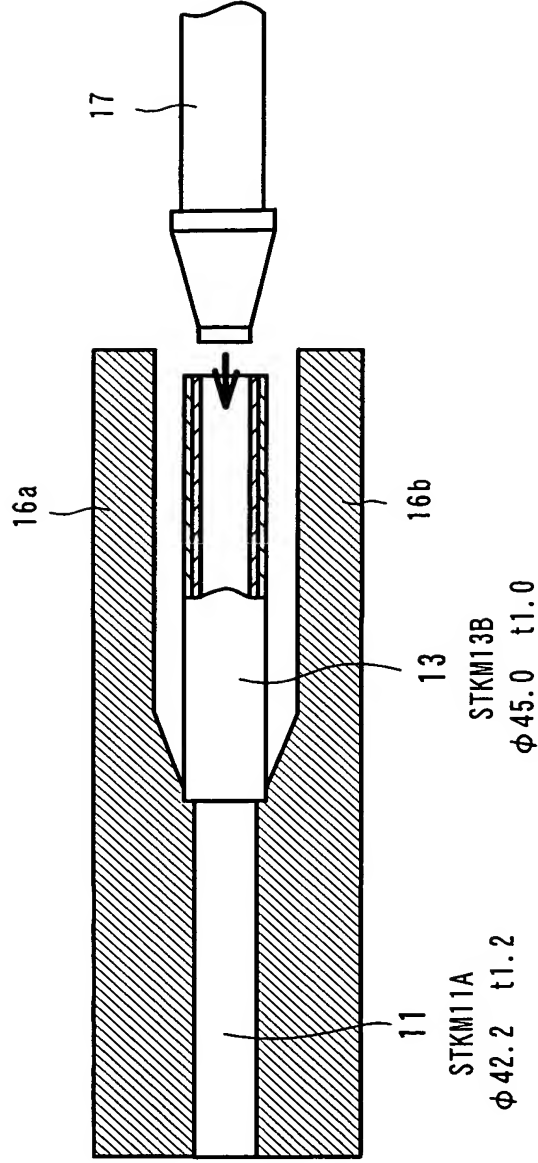


FIG. 1

206T20" FF96200T

FIG. 2

(a)



(b)

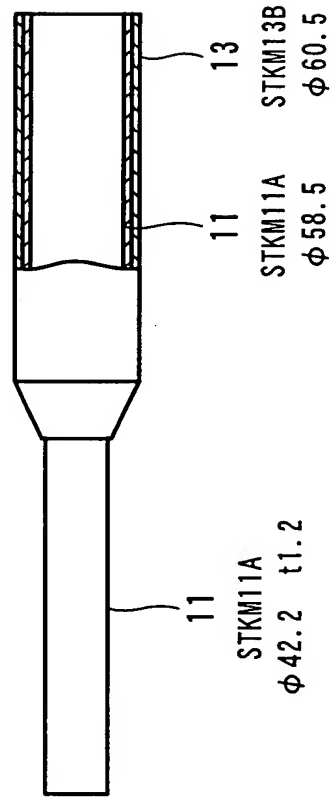
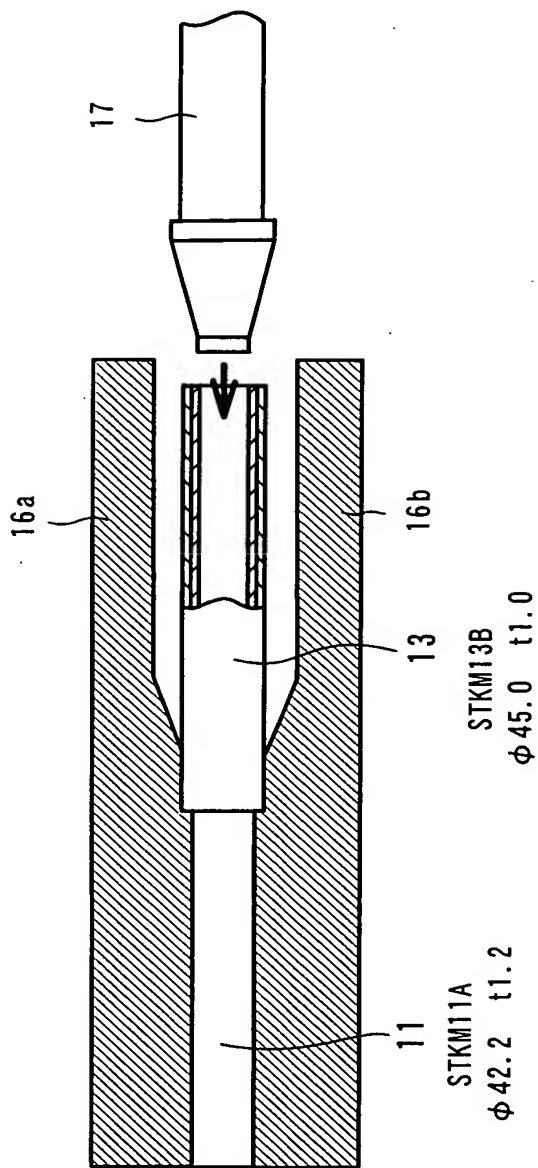
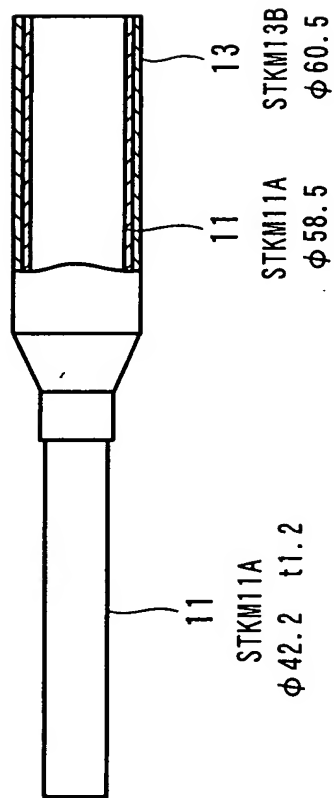


FIG. 3

(a)



(b)



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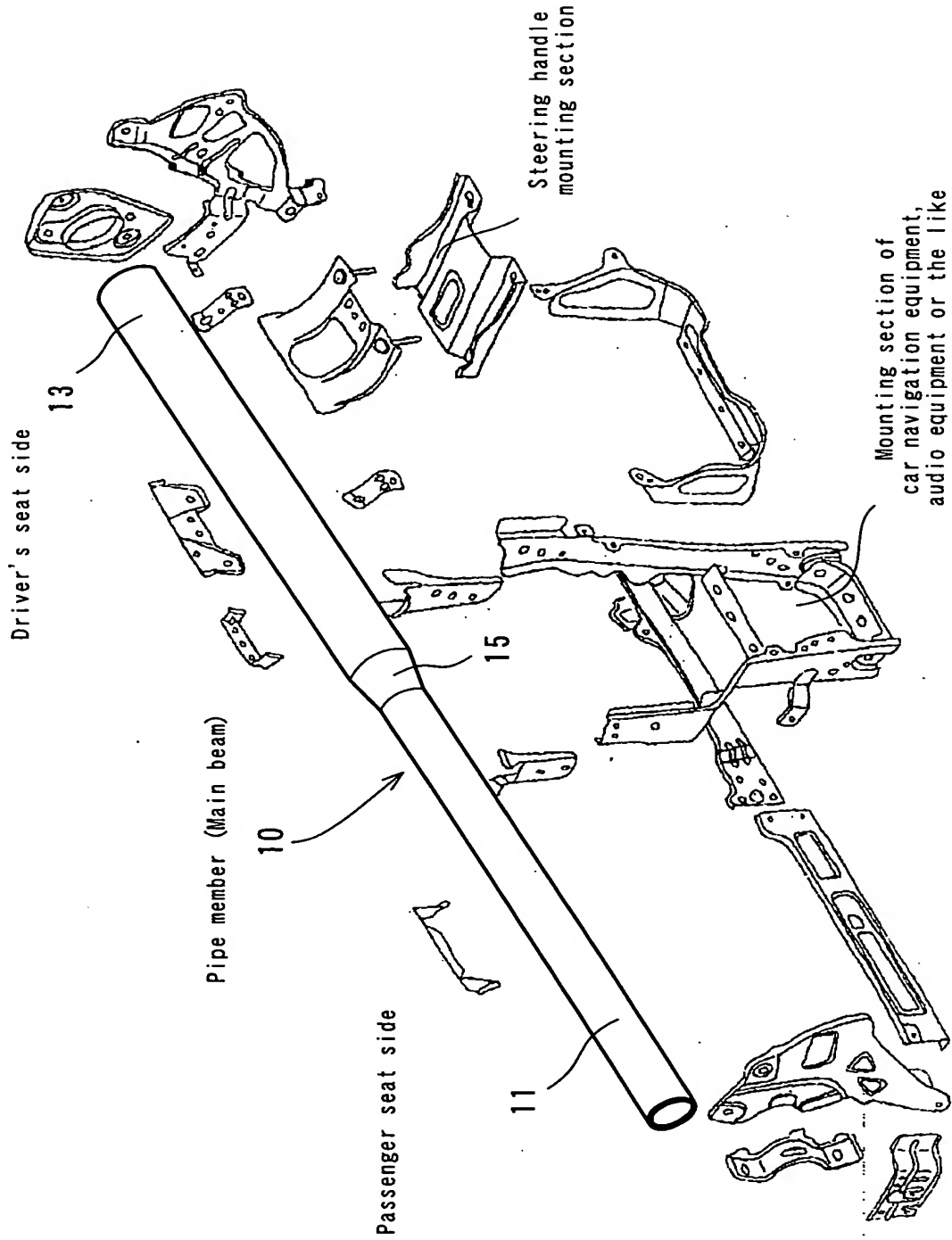


FIG. 4

206T20" TFS6200T

FIG. 5

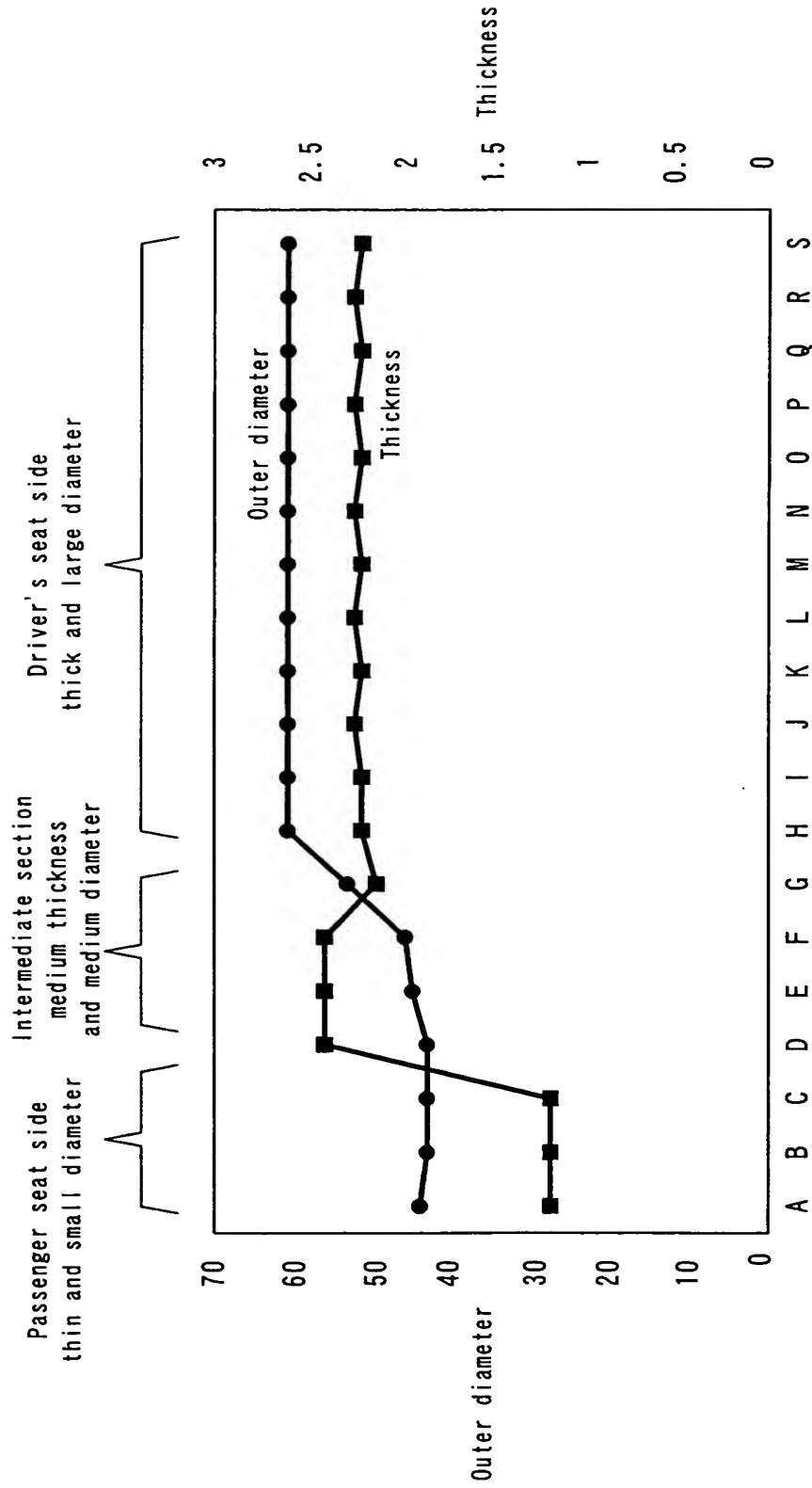


FIG. 6

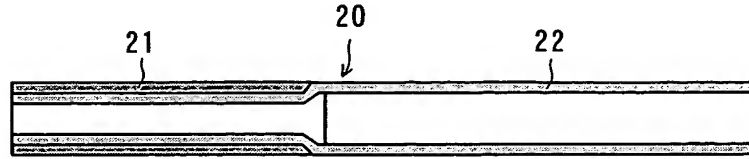
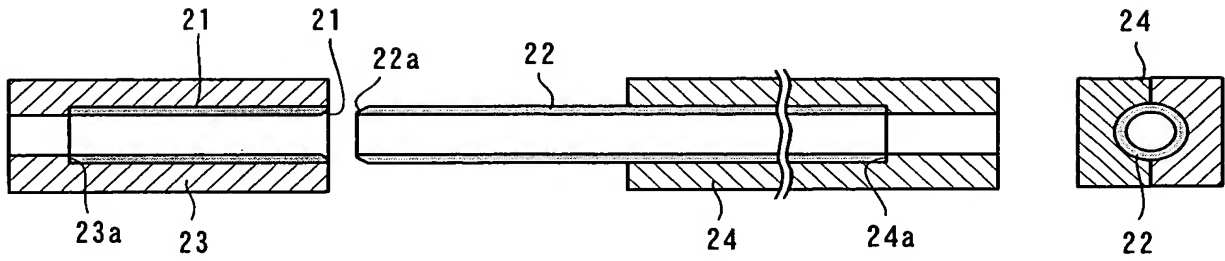
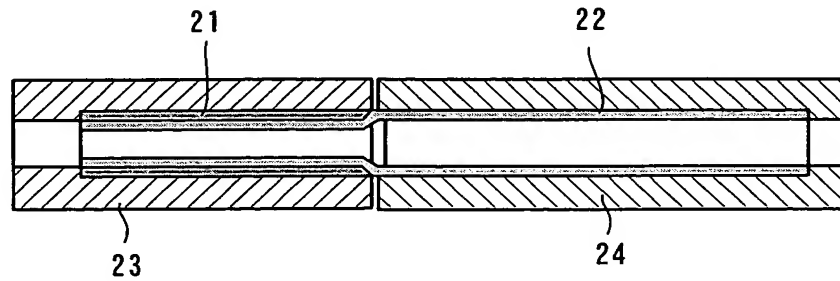


FIG. 7



(a)



(b)

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FIG. 8

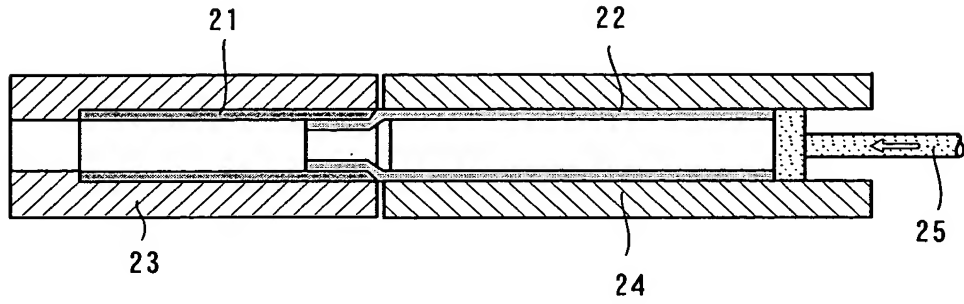
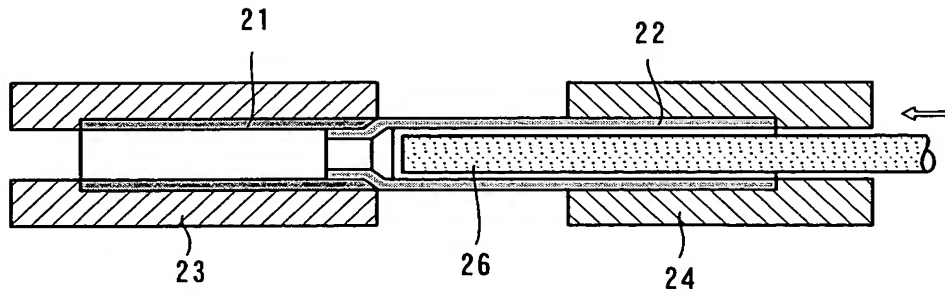


FIG. 9



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206T20"TF96Z00T

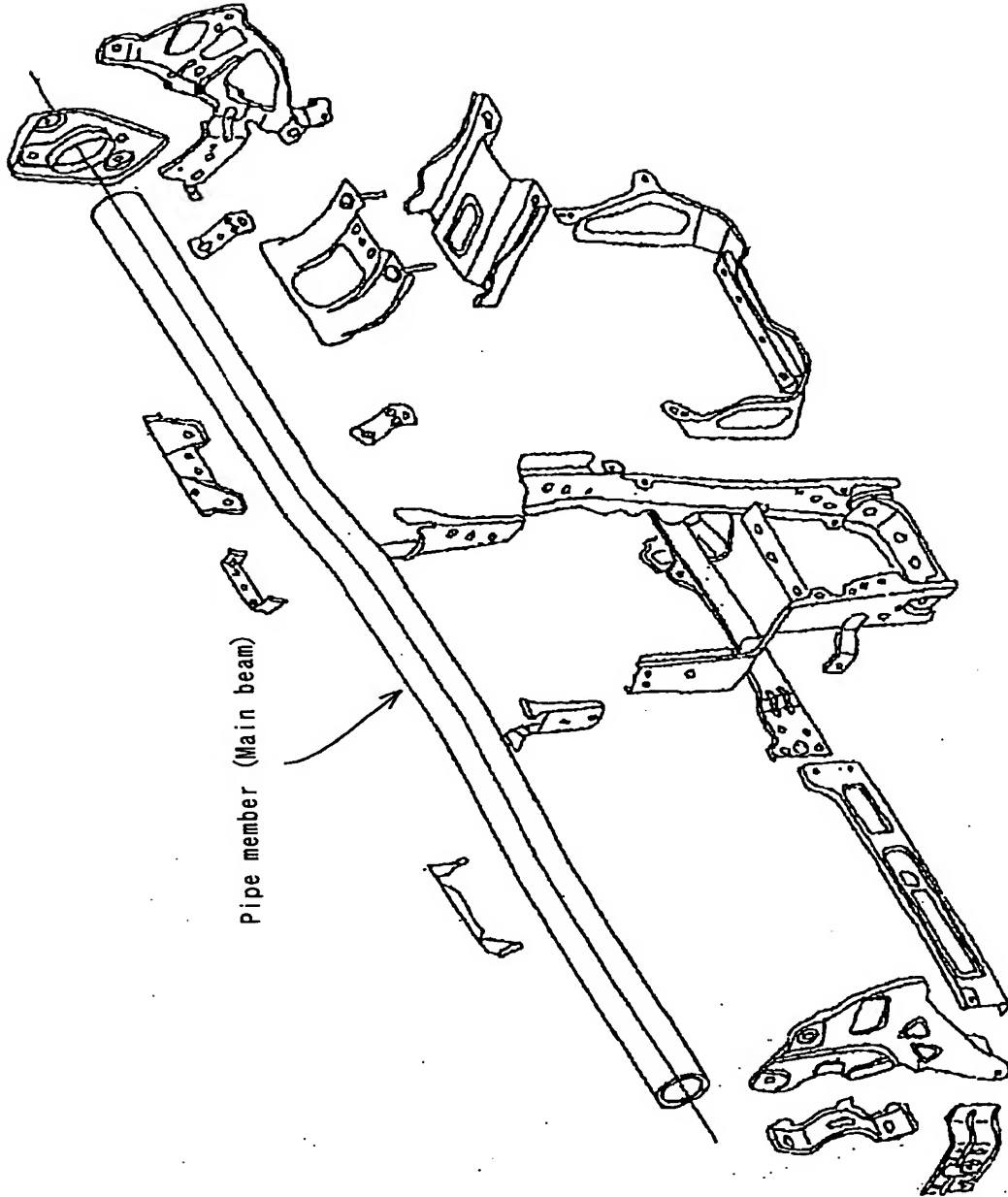


FIG. 10



FIG. 11

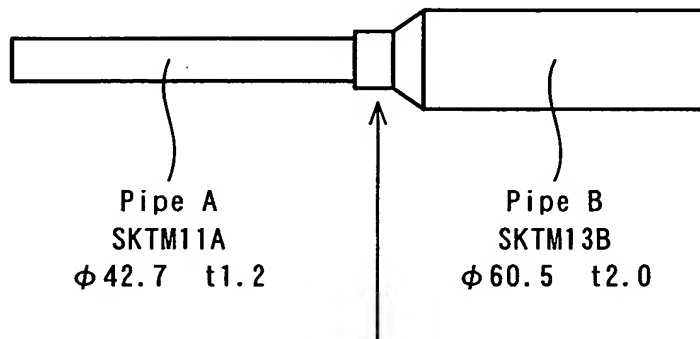
Integral type



SKTM13B  $\phi$  60.5 t2.0

FIG. 12

Split type



Pipe B is first processed by drawing to have the same dimension as pipe A.  
Then, both pipes A, B are joined by welding.

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